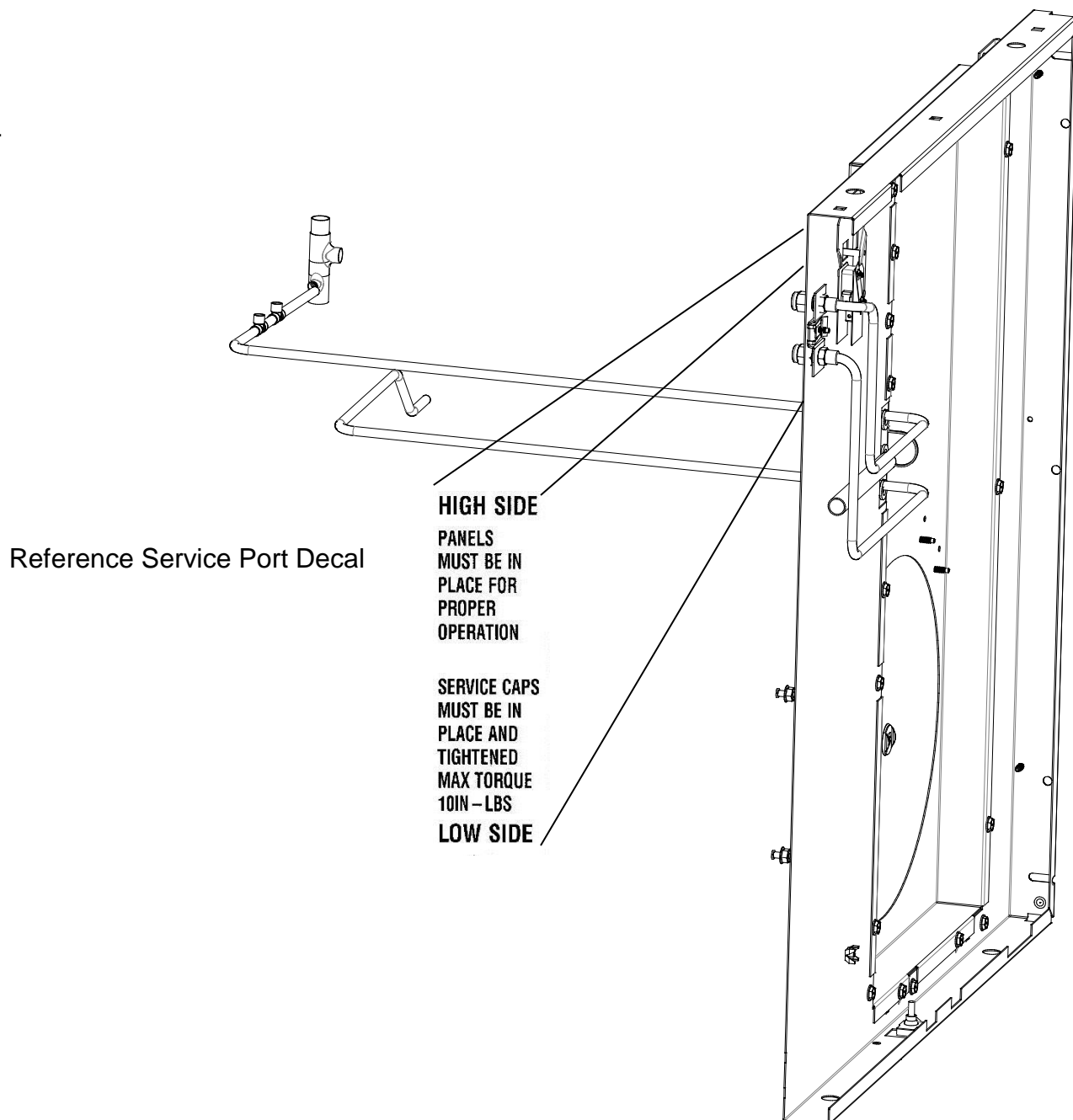


**SUBJECT: SERVICE PORTS
30 INCH WIDE ICE SERIES CUBERS**

**Number: 15-11
Product: Cubers
Date Issued: December 15, 2015
From: Technical Service**

Ice-O-Matic has made a change to the Service Ports on the 30 inch ICE Series Cubers. The Service Ports and related tubing are now secured to the frame panel with a metal clip and screw. This change will take effect beginning with Serial Number 15101280011082. Exercise care when removing and installing the Service Port Caps to a Maximum torque value of 10IN-LBS.



If you have any questions, please contact the Ice-O-Matic Service Department at 1-800-423-3367